

Date: Tuesday, 15/07/2008 4:12:05 PM  
 User: Julie Lecocq

## Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BEARING		
Job Number	: 40518			Part Number	: D2611		
Estimate Number	: 10807			Drawing Number	: D2611		
P.O. Number	:			Project Number	: N/A		
This Issue	: 15/07/2008 S.O. No. :			Drawing Revision	: REV.C		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : PURCHASED PARTS			Due Date	: 31/07/2008 Qty: 80 Um: Each		
Previous Run	: 39124						
Written By	:						
Checked & Approved By	: <u>JUL 08.7.16</u>						
Comment	: Est Rev.B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/Q: <u>6788</u>	<u>c 08/07/16</u>
		Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required	(80)
2.0	63215K34	Bearing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 80.0000 Each(s) Bearing	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached	<u>A8 08/07/17</u> (80)
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>S 08/07/17</u> (80) counter
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>38</u>	(80) X20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE:	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 40518

Part Number: D2611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/18 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6 08/07/18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

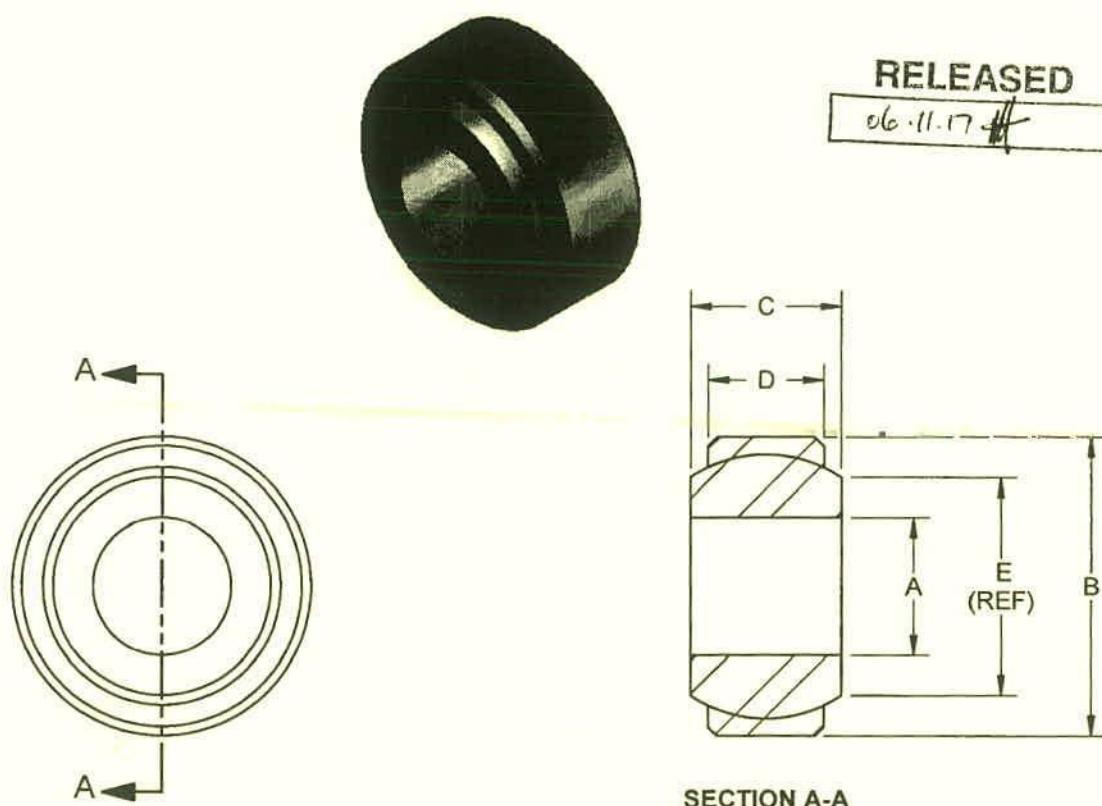
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>9P</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. <b>D2611</b>	REV. C SHEET 1 OF 1
DATE <b>06.09.20</b>		TITLE <b>BEARING</b>	SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

## SPECIFICATION CONTROL DRAWING



A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

**NOTES:**

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *40518*

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# MCMASTER-CARR®

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OH 44202-8087  
555-5500  
sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada  
Attention: Main Finished Goods Location

McMaster Order  
PO00000708 5  
67868

McMaster-Carr Number  
4027485-01

Page 1 of 1

07/16/2008

## Description

Ordered Shipped

2 - 9K34 Stainless Steel Ball Joint Swivel Bearing, PTFE  
Lined 3/8" ID, 13/16" OD, 13/32" Overall Width

80  
Each

20

3 - 299 - 05 23 - 52 K34 20 EA 1

S 080717

ed to ship

2 - 9K34 Stainless Steel Ball Joint Swivel Bearing, PTFE  
Lined 3/8" ID, 13/16" OD, 13/32" Overall Width

80  
Each

60 to ship by 07/23

Aerospace Ltd

EXP



1 lb  
1 line

FW1BSP42  
07/16/2008  
10:52/11:02  
107

8020239441178



